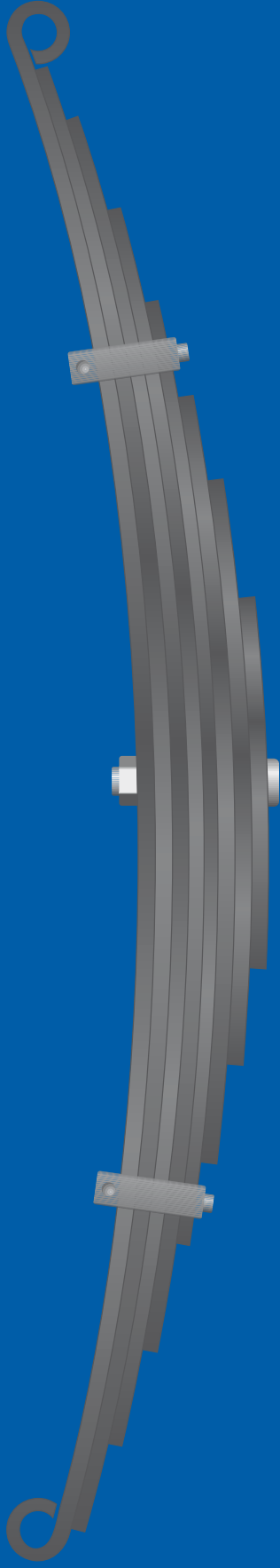


**2007**

# **LEAF SPRINGS**



# 2007

# LEAF SPRINGS

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Kilen is one of Europe's leading suppliers of springs, offering a wide range of Leaf springs for the most popular 4WD vehicles, light commercials, pick-ups and passenger cars.

The leaf springs on a vehicle have several important functions. They carry the weight and the load of the vehicle's body, and they also absorb the shocks caused by uneven roads. During braking and acceleration, they take up forces which try to "wind up" the springs, which means that strain increases at one end while it is reduced at the other. In older constructions, the springs had smooth brass bushes. Today, one mostly uses rubber to metal bonded bushes for heavy vehicles, while lighter vehicles can have leaf springs with only rubber bushes. The bushes and the bolts take up all forces, which arise in a moving vehicle and transmit them to the body.

Kilen springs are manufactured to the highest standard from top quality steel in an ISO 9001:2000 environment.

All Kilen springs are inspected and tested to ensure the highest quality standards.

Kilen also offer a wide range of standard, heavy duty, sports coil springs and gas springs.

## Important information

1. Always check the form and notes of your old spring against the catalogue details before choosing your part.
2. We recommend that leaf springs are always replaced in pairs.
3. Changing a spring can be a dangerous job and we recommend that you follow a recognised repair manual when changing a leaf spring.
4. When removing a leaf spring, first unfasten the spring from the axle and then from the fitting points on the body of the vehicle.
5. Check and clean all fitting points and repair or replace them as necessary.
6. Always replace U-bolts.
7. When replacing a leaf spring, first fasten the spring to the fitting points on the body of the vehicle and then attach to the axle and fit the U-bolts.
8. It is very important to ensure that the U-bolts or spring clamps are properly tightened to the correct level of torque. We recommend that you follow a recognised repair manual to check the correct torque.
9. If the clamps are not sufficiently tightened the springs will eventually be damaged and safety will be compromised.

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# 2007

# LEAF SPRINGS

Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>BEDFORD</b>					
<b>Midi</b>					
Midi 1.8 Van		1/85 - 12/88			
Midi 2.0 D Van		1/85 - 12/88			
Midi 2.0 Euro-Van		1/88 - 96			
Midi 2.0 TD Euro-Van		1/88 - 96			
Midi 2.2 D Euro-Van		1/88 - 96			
Midi 2.4 TD Van		9/94 - 12/97			
<b>Rascal</b>					
Rascal Van		86 - 93			
<b>CHEVROLET</b>					
<b>Astro</b>					
Astro		85 - 95			
<b>Van</b>					
Van (spring length 1370mm)	G30	82 - 91			
<b>CHRYSLER</b>					
<b>Voyager</b>					
Voyager		88 - 95			
<b>CITROËN</b>					
<b>C25</b>					
C25 1000	280/290	11/81 - 2/94			
C25 1300	280/290	11/81 - 2/94			
C25 1400	280/290	11/81 - 2/94			
<b>Jumper</b>					
Jumper 1000	230	3/94 -			
Jumper 1400	231	3/94 -			
Jumper 1800	232	3/94 -			
<b>Relay</b>					
Relay 1000	230	3/94 -			
Relay 1400	231	3/94 -			
Relay 1800	232	3/94 -			
<b>DAIHATSU</b>					
<b>Feroza</b>					
Feroza 1.6	F300	1/89 - 4/98			
Feroza 1.6	F300	8/93 - 5/97			
<b>Fourtrak</b>					
Fourtrak SWB 2.0	F80	1/84 - 12/89	518001	2	1)
Fourtrak SWB 2.8 D	F70	1/84 - 8/92	518001	2	1)
Fourtrak SWB 2.8 TD	F70	1/84 - 7/93	518001	2	1)
Fourtrak LWB 2.0	F85	1/84 - 12/92	518001	2	1)
Fourtrak LWB 2.2	F95	1/92 - 8/93	518001	2	1)
Fourtrak LWB 2.8 D	F77	1/87 - 7/93	518001	2	1)
Fourtrak LWB 2.8 TD	F75	1/84 - 7/93	518001	2	1)
Fourtrak, HEAVY DUTY	F70/F75/F77/F80/F85/F95	1/84 - 8/93	518000	3	1)
<b>Daihatsu Continues...</b>					



	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665005	3+1					77809 / 77818	
	615015	3+1			5)		77813	
	615012	7+1			1)			
	609001	3			1)			
	616000	2+2					77821	
	616000	2+2					77821	
	616000	2+2					77821	
	616001	1	616004	2			77805	77805 / 77817
	616001	1	616004	2			77805	77805 / 77817
	616001	1	616004	2			77805	77805 / 77817
	616001	1	616004	2			77805	77805 / 77817
	616001	1	616004	2			77805	77805 / 77817
	616001	1	616004	2			77805	77805 / 77817
	618004	3+1			1)		77810	
	618006	1+1			1)		77810	
	618000	3+1	618003	4+1	1)	77810	77810	77810
	618000	3+1	618003	4+1	1)	77810	77810	77810
	618000	3+1	618003	4+1	1)	77810	77810	77810
	618001	4+1			1)	77810	77810	
	618001	4+1			1)	77810	77810	
	618001	4+1			1)	77810	77810	
	618001	4+1			1)	77810	77810	

Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>Daihatsu Continued</b>					
<b>Hi Jet</b>					
Hi Jet Van	S85	92 -			
<b>Rocky</b>					
Rocky SWB 2.0	F80	1/84 - 12/89	518001	2	1)
Rocky SWB 2.8 D	F70	1/84 - 8/92	518001	2	1)
Rocky SWB 2.8 TD	F70	1/84 - 7/93	518001	2	1)
Rocky LWB 2.0	F85	1/84 - 12/92	518001	2	1)
Rocky LWB 2.2	F95	1/92 - 8/93	518001	2	1)
Rocky LWB 2.8 D	F77	1/87 - 7/93	518001	2	1)
Rocky LWB 2.8 TD	F75	1/84 - 7/93	518001	2	1)
Rocky, HEAVY DUTY	F70/F75/F77/F80/F85/F95	1/84 - 8/93	518000	3	1)
<b>Sportrak</b>					
Sportrak 1.6	F300	1/89 - 4/98			
Sportrak 1.6	F300	8/93 - 5/97			
<b>FIAT</b>					
<b>Doblo</b>					
Doblo		00 -			
<b>Ducato</b>					
Ducato 10	280/290	9/81 - 2/94			
Ducato 13	280/290	9/81 - 2/94			
Ducato 14	280/290	9/81 - 2/94			
Ducato 10	230	3/94 -			
Ducato 14	231	3/94 -			
Ducato 18	232	3/94 -			
<b>FORD</b>					
<b>Capri</b>					
Capri Mk2		74 - 78			
Capri Mk3 1.3		78 - 88			
Capri Mk3 1.6		78 - 88			
Capri Mk3 2.0		78 - 88			
Capri Mk3 2.8i		81 - 88			
Capri Mk3 3.0		78 - 88			
<b>Escort</b>					
Escort Van / Express	AVL 60 Series	8/90 - 1/95			
Escort Van / Express	AVL 55 Series	1/95 - 9/01			
Escort Van / Express	AVL 75 Series	8/90 - 9/01			
<b>Ranger</b>					
Ranger 2WD	ER	98 -			
Ranger 4WD	ER	98 -			
<b>Sierra</b>					
Sierra Pick-up P100	DP	86 - 94			
<b>Ford Continues...</b>					



	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
	618005	2+2					77810	
	618000	3+1	618003	4+1	1)	77810	77810	77810
	618000	3+1	618003	4+1	1)	77810	77810	77810
	618000	3+1	618003	4+1	1)	77810	77810	77810
	618001	4+1			1)	77810	77810	
	618001	4+1			1)	77810	77810	
	618001	4+1			1)	77810	77810	
	618001	4+1			1)	77810	77810	
	618004	3+1			1)		77810	
	618006	1+1			1)		77810	
	621005	1						
	621000	2+2			4)		77821	
	621000	2+2			4)		77821	
	621000	2+2			4)		77821	
	621001	1	621004	2			77805	77805 / 77817
	621001	1	621004	2			77805	77805 / 77817
	621001	1	621004	2			77805	77805 / 77817
			622000	4				77810
			622000	4				77810
			622000	4				77810
			622000	4				77810
	622002	1	622000	4			77810	77810
	622002	1	622000	4			77810	77810
	622016	1+1	622017	1+1			77820	77820
	622016	1+1	622017	1+1	1)		77820	77820
	622017	1+1					77820	
	622030	3+2					77818	
	622028	3+2					77813 / 77818	
	622001	4+1					77822	

Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>Ford Continued</b>					
<b>Transit</b>					
Transit 100		76 - 85	522001	1	2)
Transit 130		76 - 85	522001	1	2)
Transit 190		76 - 85	522001	1	2)
Transit 80	CY	85 - 8/91			
Transit 100S SWB	CY	85 - 8/91			
Transit 100L LWB	CY	85 - 8/91	522000	1	
Transit 100L LWB	CY	85 - 8/91	522000	1	
Transit 120	CY	85 - 8/91			
Transit 130	CY	85 - 8/91	522000	1	
Transit 160	CY	85 - 8/91	522000	1	
Transit 190	CY	85 - 8/91	522000	1	
Transit 190A LWB	CY	85 - 8/91	522000	1	
Transit 80S	DY/EY	9/91 - 00			
Transit 100S SWB	DY/EY	9/91 - 00			
Transit 100S SWB	DY/EY	8/91 - 00			
Transit 100L LWB	DY/EY	8/91 - 00			
Transit 120S SWB	DY/EY	9/91 - 00			
Transit 120S SWB	DY/EY	8/91 - 00			
Transit 130L LWB	DY/EY	8/91 - 00			
Transit 150S SWB	DY/EY	8/91 - 00			
Transit 150L LWB	DY/EY	8/91 - 00			
Transit 190 LWB & High-sided (single rear wheels)	DY/EY	8/91 - 00			
Transit 190 LWB & High-sided (single rear wheels) replacement 2nd leaf only	DY/EY	8/91 - 00			
Transit 190 LWB (twin-rear wheels)	DY/EY	8/91 - 00			
Transit 190EF LWB (twin-rear wheels)	DY/EY	8/91 - 00			
Transit 260 SWB FWD low / medium roof Van & Bus	FY/GY	99 - 06			
Transit 280 SWB FWD low / medium roof Van & Bus	FY/GY	99 - 06			
Transit 280 LWB RWD medium / high roof Van & Bus	FY/GY	99 - 06			
Transit 300 SWB FWD low / medium roof Van & Bus	FY/GY	99 - 06			
Transit 300 SWB RWD low / medium roof Van & Bus	FY/GY	99 - 06			
Transit 300 SWB FWD Chassis Cab inc. Pick-up	FY/GY	99 - 06			
Transit 300 SWB RWD Chassis Cab inc. Pick-up	FY/GY	99 - 06			
Transit 300 MWB RWD medium / high roof Van & Bus	FY/GY	99 - 06			
Transit 300 MWB FWD Chassis Cab inc. Pick-up	FY/GY	99 - 06			
Transit 300 MWB RWD Chassis Cab inc. Pick-up	FY/GY	99 - 06			
Transit 300 LWB RWD medium / high roof Van & Bus	FY/GY	99 - 06			
Transit 330 SWB FWD low / medium roof Van & Bus	FY/GY	99 - 06			
Transit 330 SWB RWD low / medium roof Van & Bus	FY/GY	99 - 06			
Transit 330 SWB RWD Chassis Cab inc. Pick-up	FY/GY	99 - 06			
Transit 330 MWB RWD medium / high roof Van & Bus	FY/GY	99 - 06			
Transit 330 MWB RWD Chassis Cab inc. Pick-up	FY/GY	99 - 06			
Transit 330 LWB RWD medium & high roof Van & Bus	FY/GY	99 - 06			
Transit 350 MWB RWD medium / high roof Van & Bus	FY/GY	99 - 06			
Transit 350 MWB RWD 3550Kg single/twin rear wheels, Chassis Cab inc. Pick-up	FY/GY	99 - 06			
Transit 350 LWB RWD single rear wheels, high roof Van & Bus	FY/GY	99 - 06			
Transit 350 LWB RWD single/twin rear wheels, Chassis Cab inc. Pick-up & Box Van	FY/GY	99 - 06			
Transit 350 EF LWB RWD single/twin rear wheels, Chassis Cab inc. Pick-up & Box Van	FY/GY	99 - 06			
<b>HYUNDAI</b>					
<b>H100</b>					
H100 Van & Kombi	VL3/VL6	3/95 - 00			



Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>ISUZU</b>					
<b>Campo</b>					
Campo 2WD Pickup	TFR	12/88 - 02			
Campo 4WD Pickup	TFS	12/88 - 02			
<b>Midi</b>					
Euro Midi Van	98170/98270/98570/98670	88 - 96			
<b>Trooper</b>					
Trooper 2.3	UBS16	1/87 - 12/91			
Trooper 2.3 TD	UBS52	1/87 - 12/91			
Trooper 2.6i SWB & LWB	UBS17	1/87 - 12/92			
Trooper 2.8 TD SWB & LWB	UBS55	8/87 - 12/92			
<b>JEEP</b>					
<b>Cherokee</b>					
Cherokee	XJ	84 - 97			
<b>LDV</b>					
<b>Cub</b>					
Cub Van		98 -			
<b>MAZDA</b>					
<b>Pick-up</b>					
Pick-up 2.0 2WD	B2000 UF	1/85 - 96			
Pick-up 2.2 D 2WD	B2200 UF	1/85 - 96			
Pick-up 2.5 D 4WD	B2500 UF	87 - 6/99			
Pick-up 2.6 4WD	B2600 UF	87 - 6/99			
Pick-up 2.2 2WD	B2200 UN	6/99 -			
Pick-up 2.2 4WD	B2200 UN	6/99 -			
Pick-up 2.5 2WD	B2500 UN	6/99 -			
Pick-up 2.5 D 4WD	B2500 UN	6/99 -			
Pick-up 2.5 TD 4WD	B2500 UN	6/99 -			
Pick-up 2.6 2WD	B2600 UN	6/99 -			
Pick-up 2.6 4WD	B2600 UN	6/99 -			
<b>Van</b>					
Van 2.0	E2000 SR2	1/85 - 10/96			
Van 2.2 D	E2200 SR2	1/85 - 10/96			
<b>MERCEDES</b>					
<b>Van</b>					
Van 207, 208, 209, 210	T1 (601)	10/77 - 86			
Van 207, 208, 209, 210	T1 (602)	86 - 95			
Van 307, 308, 309, 310	T1 (602)	86 - 95			
<b>Mercedes Continues...</b>					

	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
	627006	3+1					77818	
	627007	3+1					77818	
	627002	3+1			4)		77818	
	627001	3+1					77818	
	627000	3+1					77818	
	627001	3+1					77818	
	627000	3+1					77818	
	630001	4	630002	5			77814	
	667000	4+1					77814	
	636001	5+2					77815 / 77817	
	636001	5+2					77815 / 77817	
	636004	5+2					77815 / 77817	
	636004	5+2					77815	
	636006	3+2					77818	
	636007	3+2					77813 / 77818	
	636006	3+2					77818	
	636007	3+2					77813 / 77818	
	636007	3+2					77813 / 77818	
	636006	3+2					77818	
	636007	3+2					77813 / 77818	
	636000	3+2					77815 / 77817	
	636000	3+2					77815 / 77817	
	638001	2+1					77808	
	638000	3+1					77808	
	638000	3+1					77808	



Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>Mercedes Continued</b>					
<b>Sprinter</b>					
Sprinter 208D, 210D, 212D, 214D 3000mm wheelbase 2.5/2.59T	901	1/95 - 4/00	538001	1	10)
Sprinter 208D, 210D, 212D, 214D 3550mm wheelbase 2.5/2.59T	901	1/95 - 4/00	538004	1	10)
Sprinter 208D, 210D, 212D, 214D 2.8T	902	1/95 - 4/00	538004	1	10)
Sprinter 208D, 210D, 212D, 214D 2.95T	902	1/95 - 4/00	538004	1	10)
Sprinter 308D, 310D, 312D, 314D 3.2T	903	1/95 - 4/00	538002	2	10)
Sprinter 308D, 310D, 312D, 314D 3.5T	903	1/95 - 4/00	538002	2	10)
Sprinter 308D, 310D, 312D, 314D 3.5T	903	1/95 - 4/00	538002	2	10)
Sprinter 308D, 310D, 312D, 314D HEAVY DUTY	903	1/95 - 4/00	538003	2	10)
Sprinter 408D,410D, 412D, 414D 3.5T	904	2/96 - 4/00	538003	2	10)
Sprinter 408D,410D, 412D, 414D 4.6T	904	2/96 - 4/00	538003	2	10)
Sprinter 408D,410D, 412D, 414D 4.6T	904	2/96 - 4/00	538003	2	10)
Sprinter 208CDI, 211CDI, 213CDI 3000mm wheelbase 2.5/2.59T	901	4/00 - 06	538001	1	10)
Sprinter 208CDI, 211CDI, 213CDI 3550mm wheelbase 2.5/2.59T	901	4/00 - 06	538004	1	10)
Sprinter 208CDI, 211CDI, 213CDI, 216CDI 2.8T	902	4/00 - 06	538004	1	10)
Sprinter 208CDI, 211CDI, 213CDI, 216CDI 2.95T	902	4/00 - 06	538004	1	10)
Sprinter 308CDI, 311CDI, 313CDI, 316CDI 3.2T	903	4/00 - 06	538002	2	10)
Sprinter 308CDI, 311CDI, 313CDI, 316CDI 3.5T	903	4/00 - 06	538002	2	10)
Sprinter 308CDI, 311CDI, 313CDI, 316CDI 3.5T	903	4/00 - 06	538002	2	10)
Sprinter 308CDI, 311CDI, 313CDI, 316CDI HEAVY DUTY	903	4/00 - 06	538003	2	10)
Sprinter 408CDI, 411CDI, 413CDI, 416CDI 4.6T	904	4/00 - 06	538003	2	10)
Sprinter 408CDI, 411CDI, 413CDI, 416CDI 4.6T	904	4/00 - 06	538003	2	10)
<b>MITSUBISHI</b>					
<b>L200</b>					
L200 Pick-up 2.0	K22T	1/87 - 12/94			
L200 Pick-up 2.5 D	K24T	12/87 - 10/92			
L200 Pick-up 2.5 TD	K24T	11/92 - 5/96			
L200 Pick-up 2.0	K32T	11/88 - 5/94			
L200 Pick-up 2.6	K33T	11/89 - 5/95			
L200 Pick-up 2.5 TD	K34T	11/88 - 6/96			
L200 Pick-up 2.5 TD	K35T	6/94 - 5/96			
L200 Pick-up Single, Club, Double & W-Cab	K74T	1/96 -			
L200 Pick-up Single, Club, Double & W-Cab	K74T	1/96 -			
L200 Pick-up Single, Club, Double & W-Cab	K75T	1/96 -			
L200 Pick-up Single, Club, Double & W-Cab	K75T	1/96 -			
<b>L300</b>					
L300 Van 2.5 D 2WD	P05	1/87 -			
L300 Van 2.0i 2WD	P03	8/94 -			
L300 Van 4WD 2.0 LWB		11/86 - 94			
L300 Van 4WD 2.4 LWB		11/86 - 94			
L300 Van 4WD 2.5 D LWB		11/86 - 94			
<b>Pajero</b>					
Pajero SWB 2.3 TD	L043	1/83 - 4/86			
Pajero SWB 2.5 TD	L044	5/89 - 10/89			
Pajero SWB 2.6	L042	1/83 - 6/91			
Pajero LWB 2.3 TD	L048	9/84 - 4/86			
Pajero LWB 2.5 TD	L049	5/86 - 6/91			
Pajero LWB 2.6	L047	9/84 - 6/91			
<b>Shogun</b>					
Shogun SWB 2.3 TD	L043	1/83 - 4/86			
Shogun SWB 2.5 TD	L044	5/89 - 10/89			
Shogun SWB 2.6	L042	1/83 - 6/91			
Shogun LWB 2.3 TD	L048	9/84 - 4/86			
Shogun LWB 2.5 TD	L049	5/86 - 6/91			
Shogun LWB 2.6	L047	9/84 - 6/91			

	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
638011	1				1)		77816	
638011	1				1)		77816	
638015	1				1)		77816	
638012	1				1)		77816	
638012	1				1)		77816	
638013	1				1)		77816	
638004	1+1				8)		77816	
638007	2+1				1)		77816	
638005	1				1)		77816	
638014	2+1				1)		77816	
638011	1				1)		77816	
638011	1				1)		77816	
638015	1				1)		77816	
638012	1				1)		77816	
638012	1				1)		77816	
638013	1				1)		77816	
638004	1+1				8)		77816	
638005	1				1)		77816	
638014	2+1				1)		77816	
640003	4+2						77811 / 77813	
640003	4+2						77811 / 77813	
640003	4+2						77811 / 77813	
640003	4+2						77811 / 77813	
640003	4+2						77811 / 77813	
640003	4+2						77811 / 77813	
640003	4+2						77811 / 77813	
640007	3+2				1)		77811 / 77813	
640006	4+2				1)		77811 / 77813	
640007	3+2				1)		77811 / 77813	
640006	4+2				1)		77811 / 77813	
640004	2+1						77813	
640004	2+1						77813	
640005	3+1						77813	
640005	3+1						77813	
640005	3+1						77813	
640000	3+1	640001	4+1				77813	77813
640000	3+1	640001	4+1				77813	77813
640000	3+1	640001	4+1				77813	77813
640002	5+1						77813	
640002	5+1						77813	
640002	5+1						77813	
640000	3+1	640001	4+1				77813	77813
640000	3+1	640001	4+1				77813	77813
640000	3+1	640001	4+1				77813	77813
640002	5+1						77813	
640002	5+1						77813	
640002	5+1						77813	

Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>NISSAN</b>					
<b>Cab Star</b>					
Cab Star 1 Tonne Flat Back		92 -			
<b>Interstar</b>					
Interstar		02 -			
<b>King Cab</b>					
King Cab 2.0 2WD	D21	9/85 - 2/98			
King Cab 2.4i 2WD	D21	9/85 - 2/98			
King Cab 2.4i 4WD	D21	9/85 - 2/98			
King Cab 2.5 D 2WD	D21	9/85 - 2/98			
King Cab 2.5 D 4WD	D21	9/85 - 12/98			
King Cab 2.7 D 4WD	D21	9/85 - 12/98			
King Cab 2.4 4WD	D22	2/98 -			
King Cab 2.5 D 4WD	D22	2/98 -			
<b>Navara</b>					
Navara 2.4 4WD	D22	2/98 -			
Navara 2.5 D 4WD	D22	2/98 -			
<b>Patrol</b>					
Patrol	160	8/83 - 3/89	542000	4	
Patrol SWB 2.8 D	260	4/89 - 1/93	542001	2	
Patrol SWB 2.8 TD	260	4/89 - 1/93	542001	2	
Patrol SWB 3.2 D	260	4/89 - 1/93	542001	2	
Patrol LWB 2.8 D	260	4/89 - 1/93	542002	3	
Patrol LWB 2.8 TD	260	4/89 - 1/93	542002	3	
Patrol LWB 3.2 D	260	4/89 - 1/93	542002	3	
<b>Pick-up</b>					
Pick-up 2.0 2WD	D21	9/85 - 2/98			
Pick-up 2.4i 2WD	D21	9/85 - 2/98			
Pick-up 2.4i 4WD	D21	9/85 - 2/98			
Pick-up 2.5 D 2WD	D21	9/85 - 2/98			
Pick-up 2.5 D 4WD	D21	9/85 - 12/98			
Pick-up 2.7 D 4WD	D21	9/85 - 12/98			
Pick-up 2.4 4WD	D22	2/98 -			
Pick-up 2.5 D 4WD	D22	2/98 -			
<b>Serena</b>					
Serena SWB	C23M	93 -			
Serena LWB	C23M	93 -			
<b>Urvan</b>					
Urvan 2.0	E24	1/87 - 12/94			
Urvan 2.3 D	E24	1/87 - 12/89			
Urvan 2.5 D	E24	1/89 - 12/95			
<b>Vanette</b>					
Vanette 1.5	C22	1/87 - 12/93			
Vanette 2.0 D	C22	1/87 - 12/94			
Vanette Cargo SWB	C23	93 -			
Vanette Cargo LWB	C23	93 -			

	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
	642011	3+2			2)		77806	
	642013	1						
	642007	2+2					77800 / 77812	
	642007	2+2					77800 / 77812	
	642006	2+2	642014	3+2			77812	77800
	642007	2+2					77800 / 77812	
	642006	2+2	642014	3+2			77812	77800
	642006	2+2	642014	3+2			77812	77800
	642012	2+2					77800	
	642012	2+2					77800	
	642012	2+2					77800	
	642012	2+2					77800	
	642000	4				77814	77814	
	642009	5+2						
	642009	5+2						
	642009	5+2						
	642009	5+2						
	642009	5+2						
	642009	5+2						
	642007	2+2					77800 / 77812	
	642007	2+2					77800 / 77812	
	642006	2+2	642014	3+2			77812	77800
	642007	2+2					77800 / 77812	
	642006	2+2	642014	3+2			77812	77800
	642006	2+2	642014	3+2			77812	77800
	642012	2+2					77800	
	642012	2+2					77800	
	642001	3+1			1)		77814	
	642010	4+1			1)		77814	
	642004	2+2					77814	
	642004	2+2					77814	
	642004	2+2					77814	
	642005	4					77814	
	642005	4					77814	
	642001	3+1			1)		77814	
	642010	4+1			1)		77814	

Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>OPEL</b>					
<b>Arena</b>					
Arena		97 - 01			
<b>Campo</b>					
Campo 2WD	TFR	1/88 - 02			
Campo 4WD	TFS	1/88 - 02			
<b>Combo</b>					
Combo		7/94 - 10/01			
<b>Frontera</b>					
Frontera SWB 3 door		91 - 2/95			
Frontera LWB 5 door		91 - 2/95			
<b>Kadett</b>					
Kadett E Combo		85 - 7/94			
<b>Movano</b>					
Movano	X70	98 -			
<b>PEUGEOT</b>					
<b>Boxer</b>					
Boxer 1000	230	3/94 -			
Boxer 1400	231	3/94 -			
Boxer 1800	232	3/94 -			
<b>J5</b>					
J5 Van 10	280/290	9/81 - 2/94			
J5 Van 13	280/290	9/81 - 2/94			
J5 Van 14	280/290	9/81 - 2/94			
<b>RENAULT</b>					
<b>Master</b>					
Master I	T35	81 - 98			
Master II		98 -			
<b>Trafic</b>					
Trafic	T1/T2/T3/T4/T5	81 - 3/89			
<b>SUZUKI</b>					
<b>SJ</b>					
SJ410 / Santana	SJ410	82 - 90	562000	3	
SJ413 / Samurai	SJ413	85 - 97	562000	3	
<b>Super Carry</b>					
Super Carry Pick-up	SK410K	1/86 - 12/94			
Super Carry Van	SK410V	1/86 - 3/99			
<b>TALBOT</b>					
<b>Express</b>					
Express J5 Van 10	280/290	9/81 - 2/94			
Express J5 Van 13	280/290	9/81 - 2/94			
Express J5 Van 14	280/290	9/81 - 2/94			



	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
	644007	1					77810	
	644002	3+1					77818	
	644003	3+1					77818	
	644006	1			3)		77820	
	644001	3+1					77818	
	644000	3+1					77818	
	644006	1			3)		77820	
	644008	1						
	666009	1	666014	2			77805	77805 / 77817
	666009	1	666014	2			77805	77805 / 77817
	666009	1	666014	2			77805	77805 / 77817
	666008	2+2			4)		77821	
	666008	2+2			4)		77821	
	666008	2+2			4)		77821	
	650001	2+1					77807	
	650002	1						
	650000	1			9)		77810	
	662000	3+1				77809	77809	
	662003	3+1				77809	77809	
	662001	3+1					77809 / 77818	
	662001	3+1					77809 / 77818	
	663000	2+2					77821	
	663000	2+2					77821	
	663000	2+2					77821	

Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>TOYOTA</b>					
<b>Dyna</b>					
Dyna	100	85 -			
<b>Hiace</b>					
Hiace 2.0	YH61	1/84 - 12/89			
Hiace 2.4 D	LH61	1/84 - 12/89			
Hiace 2.0	RZH112	1/89 - 8/95			
Hiace 2.4 D	LH112	1/89 - 12/95			
Hiace 2.4 D Compact Van	LH102	8/94 - 12/95			
<b>Hilux</b>					
Hilux Pick-up 4WD Left side	RN36,46	79 - 7/83	564000	4	1)
Hilux Pick-up 4WD Right side	RN36,46	79 - 7/83	564001	4	1)
Hilux Pick-up 2WD	RN50,55	8/83 - 3/89			
Hilux Pick-up 2WD	LN50,51,55,56	8/83 - 7/94			
Hilux Pick-up 4WD Left side	LN60,65,67	8/83 - 7/98	564000	4	1)
Hilux Pick-up 4WD Right side	LN60,65,67	8/83 - 7/98	564001	4	1)
Hilux Pick-up 4WD Left side	YN60,62,65,67	8/83 - 7/94	564000	4	1)
Hilux Pick-up 4WD Right side	YN60,62,65,67	8/83 - 7/94	564001	4	1)
Hilux Pick-up 2WD	LN85/YN85	8/88 - 8/97			
Hilux Pick-up 2WD	LN85/YN85/VZN85	8/88 - 8/92			
Hilux Pick-up & Kingcab 4WD Left side	LN105/YN106	8/88 - 8/97	564002	5	1)
Hilux Pick-up & Kingcab 4WD Right side	LN105/YN106	8/88 - 8/97	564012	5	1)
Hilux Pick-up 4WD	LN110/RN106,110/YN110	8/88 - 8/97			
Hilux Pick-up 4WD	LN108/RN106	8/91 - 8/97			
Hilux Pick-up & Double Cab 4WD	LN165	8/97 - 12/99			
Hilux Pick-up & Double Cab 4WD	RZN168	8/97 - 12/99			
Hilux Pick-up 4WD	LN170/RZN173	11/97 - 8/01			
Hilux Pick-up 4WD	KDN170	8/01 - 05			
<b>Land Cruiser</b>					
Land Cruiser	BJ42	81 - 4/86	564007	6	1)
Land Cruiser	BJ45	81 - 4/86	564008	7	1)
Land Cruiser	HJ45	84 - 4/86	564009	7	1)
Land Cruiser	BJ60/HJ60/FJ62	80 - 12/90	564004	6	1)
Land Cruiser	BJ60/HJ60/FJ62	80 - 12/90	564004	6	1)
Land Cruiser	HJ61	80 - 89			
Land Cruiser	BJ73/BJ75	84 - 90	564011	6	1)
Land Cruiser	BJ73/BJ75	84 - 90	564011	6	1)
<b>Lite Ace</b>					
Lite Ace	CM35/CM36/KM36	10/85 - 1/92			
Lite Ace	CM35/CM36/KM36	10/85 - 1/92			
<b>VAUXHALL</b>					
<b>Arena</b>					
Arena		97 - 01			
<b>Astra</b>					
Astra Max Van		85 - 7/94			
<b>Midi</b>					
Bedford Midi 1.8 Van		1/85 - 12/88			
Bedford Midi 2.0 D Van		1/85 - 12/88			
Bedford Midi 2.0 Euro-Van		1/88 - 12/94			
Bedford Midi 2.0 TD Euro-Van		1/88 - 12/94			
Bedford Midi 2.2 D Euro-Van		1/88 - 12/94			
Bedford Midi 2.4 TD Van		9/94 - 12/97			
<b>Vauxhall Continues...</b>					



	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
	664011	2+2						
	664000	3+1					77803	
	664000	3+1					77803	
	664001	3+1					77803	
	664001	3+1					77803	
	664001	3+1					77803	
						77803		
						77803		
	664007	3+2					77803	
	664007	3+2					77803	
	664002	4+2				77803	77803	
	664002	4+2				77803	77803	
	664002	4+2				77803	77803	
	664002	4+2				77803	77803	
	664007	3+2			1)		77803	
	664024	5			1)		77803	
	664003	4+3				77803	77803	
	664003	4+3				77803	77803	
	664020	3+1	664013	4+1	1)		77803	77803
	664007	3+2			1)		77803	
	664022	4+2					77803	
	664022	4+2					77803	
	664023	3+2					77803	
	664023	3+2					77803	
	664014	6				77804	77818	
	664015	6				77804	77818	
	664016	6+3				77804	77818	
	664004	5+1			1)	77804	77818	
	664019	8			1)	77804	77818	
	664021	7					77818	
	664017	4+2			1)	77804	77818	
	664018	6+2			1)	77804	77818	
	664005	2+1			1)		77803	
	664006	3+2			1)		77803	
	644007	1					77810	
	665006	1			3)		77820	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	
	665004	3+1			4)		77818	

Make / Model	Type	Year	Front springs		
			Standard	Build	Notes
<b>Vauxhall Continued</b>					
<b>Rascal</b>					
Bedford Rascal Van		86 - 93			
<b>Brava</b>					
Brava 2WD	TFR	1/88 - 02			
Brava 4WD	TFS	1/88 - 02			
<b>Corsa</b>					
Corsa Combo		7/94 - 10/01			
<b>Frontera</b>					
Frontera SWB 3 door		91 - 2/95			
Frontera LWB 5 door		91 - 2/95			
<b>Movano</b>					
Movano	X70	98 -			
<b>VOLKSWAGEN</b>					
<b>Caddy</b>					
Caddy		83 - 92			
<b>LT</b>					
LT28	LT I	75 - 89			10)
LT28	LT I	75 - 89			10)
LT31	LT I	75 - 89			10)
LT31	LT I	75 - 89			10)
LT35	LT I	86 - 96			10)
LT35	LT I	75 - 96			10)
LT40	LT I	86 - 96			10)
LT40	LT I	75 - 96			10)
LT45	LT I	86 - 96			10)
LT45	LT I	75 - 96			10)
LT28	LT II	5/96 - 06	566000	1	1)10)
LT28	LT II	5/96 - 06	566001	2	1)10)
LT32	LT II	5/96 - 06	566001	2	10)
LT35 2.3	LT II	5/96 - 06	566001	2	10)
LT35 2.3	LT II	5/96 - 06	566001	2	10)
LT35 2.5 D	LT II	5/96 - 06	566001	2	10)
LT35 2.5 D	LT II	5/96 - 06	566001	2	10)
LT35 2.5 TD	LT II	5/96 - 06	566001	2	10)
LT35 2.5 TD	LT II	5/96 - 06	566001	2	10)
LT35 2.8 TD	LT II	5/96 - 06	566002	2	10)
LT35 2.8 TD	LT II	5/96 - 06	566002	2	10)
LT46 Bus 3.5T	LT II	5/96 - 06	566002	2	10)
LT46 4.6T	LT II	5/96 - 06	566002	2	10)
<b>Taro</b>					
Taro 2WD	Pick-up	8/88 - 10/91			
Taro 4WD	Pick-up	89 - 97	Torsion B.		
Taro 4WD	Pick-up	89 - 97	Torsion B.		
Taro 4WD with rigid front axle	Pick-up	89 - 97	566003	5	1)

	Rear springs					U-Bolts		
	Standard	Build	Heavy Duty	Build	Notes	Front	Rear	Rear H/D
	665005	3+1					77809 / 77818	
	665000	3+1					77818	
	665001	3+1					77818	
	665006	1			3)		77820	
	665003	3+1					77818	
	665002	3+1					77818	
	644008	1						
	666000	1+1					77813	
	666002	2+1			1)		77813	
	666003	5+1			1)		77813	
	666002	2+1			1)		77813	
	666003	5+1			1)		77813	
	666004	3+1					77814 / 77819	
	666021	1+1					77813 / 77814 / 77819	
	666004	3+1					77814 / 77819	
	666021	1+1					77813 / 77814 / 77819	
	666004	3+1					77814 / 77819	
	666021	1+1					77813 / 77814 / 77819	
	666015	1					77816	
	666015	1					77816	
	666016	1+1					77816	
	666005	1			1)		77816	
	666016	1+1			1)		77816	
	666005	1			1)		77816	
	666016	1+1			1)		77816	
	666005	1			1)		77816	
	666016	1+1			1)		77816	
	666005	1			1)		77816	
	666016	1+1			1)		77816	
	666005	1			1)		77816	
	666016	1+1			1)		77816	
	666017	2+1			1)		77816	
	666018	2+1			1)		77816	
	666022	5					77803	
	666006	3+1	666007	4+1	1)		77803	77803
	666019	3+2			1)		77803	
	666020	4+3			1)	77803	77803	

**GB**

- 1) Please check the build and length of the original part to ensure the correct leaf spring is selected.
- 2) Spring supplied fitted with only one bush.
- 3) Spring supplied without bushes.
- 4) Not suitable for 4WD.
- 5) Spring supplied fitted with only one bush. The user must take away the rubber part from the old spring which fits over the eye, and assemble it on the new one.
- 6) Suitable for vehicles equipped with either oval or circular rubber bushes.
- 7) Replacement 2nd Leaf for 622008.
- 8) Not suitable for chassis cab.
- 9) Not suitable for T5B, models 107, 123, 145.
- 10) Please check the upper and lower spring seats on the vehicle for damage or wear, otherwise premature damage or failure of the replacement spring can occur.

D	Diesel
TD	Turbo Diesel
SWB	Short wheel base
MWB	Medium wheel base
LWB	Long wheel base
FWD	Front wheel drive
RWD	Rear wheel drive
2WD	Two wheel drive
4WD	Four wheel drive

**SE**

- 1) Kontrollera antal blad och längd på originaldelen så att rätt blad-fjäder blir vald.
- 2) Bladfjäders levereras endast med bussning i en ände.
- 3) Bladfjäders levereras utan bussningar.
- 4) Passar ej 4wd.
- 5) Bladfjäders levereras endast med bussning i en ände. Gummi-delen till andra änden måste plockas bort från den gamla blad-fjäders och monteras på den nya.
- 6) Passar fordon utrustade med både ovala och runda bussningar.
- 7) Ersätter blad 2 i bladfjäders 622008.
- 8) Passar ej Chassi.
- 9) Passar ej T5B, modeller 107, 123, 145.
- 10) Kontrollera övre respektive nedre fjäderfästena beträffande skador, det finns annars en risk att skador uppstår på ersättnings-fjäders.

D	Diesel
TD	Turbo Diesel
SWB	Kort hjulbas
MWB	Medium hjulbas
LWB	Lång hjulbas
FWD	Framhjulsdriven
RWD	Bakhjulsdriven
2WD	2-hjulsdriven
4WD	4-hjulsdriven

**FI**

- 1) Oikean lehtijousen valitsemiseksi tarkista ensin alkuperäisen osan rakenne ja pituus.
- 2) Jousi toimitetaan vain yhdellä holkilla. Vanhasta jousesta on irrotettava silmukkaa ympäröimä kuminen osa ja asennettava uuteen jouseen.
- 3) Jousi toimitetaan ilman holkkeja.
- 4) Ei 4-veto.
- 5) Jousi toimitetaan vain yhdellä holkilla. Vanhasta jousesta on irrotettava silmukkaa ympäröimä kuminen osa ja asennettava uuteen jouseen.
- 6) Soveltuu ajoneuvoihin joissa on joko ovaalit tai pyöreät kumiholkit.
- 7) Korvaa jousipakan 622008 toisen jousilehden.
- 8) Ei sovellu pelkille hyttialustoille.
- 9) Ei sovellu malleihin T5B, 107, 123 ja 145.
- 10) Tarkista ylempi ja alempi jousilautanen mahdollisten kulumien tai vaurioiden varalta, muuten voi tilalle asennettava jousi mahdollisesti vaurioitua enneaikaisesti.

D	Diesel
TD	Turbo Diesel
SWB	Lyhyt akseliväli
MWB	Keski akseliväli
LWB	Pitkä akseliväli
FWD	Etuveto
RWD	Takaveto
2WD	2-veto
4WD	4-veto

**DE**

- 1) Bitte vergleichen Sie unbedingt die Abmessungen und Bauart Ihrer Originalfeder um die korrekte Feder zu verwenden .
- 2) Feder wird nur mit einer montierten Buchse geliefert.
- 3) Feder wird ohne Buchsen geliefert.
- 4) Nicht passend für Allrad - Fahrzeuge.
- 5) Feder nur mit einer Buchse ausgestattet. Bitte das Gummiteil der alten Feder verwenden um es auf die neue zu montieren.
- 6) Passend für Fahrzeuge mit ovaler bzw. Zirkularer Gummibuchse.
- 7) Ersatz für 2. Lage der Feder 622008.
- 8) Nicht passend für chassis cab.
- 9) Nicht passend für T5B, Model 107 ,123 , 145.
- 10) Bitte überprüfen Sie die oberen und unteren Federteller auf Verschleiß, ansonsten könnte es zu vorzeitigen Schäden kommen oder ein Wirkungsverlust der Feder auftreten.

D	Diesel
TD	Turbo Diesel
SWB	Kurzer Radstand
MWB	Mittlerer Radstand
LWB	Langer Radstand
FWD	Vorderachsantrieb
RWD	Hinterachsantrieb
2WD	Zwei-Radantrieb
4WD	Allradantrieb

**FR**

- 1) Contrôler la forme et la longueur de la lame d'origine.
- 2) Lame livrée avec 1 silent-bloc. Réutiliser les silent-blocs de l'ancienne lame.
- 3) Lame livrée sans silent-bloc.
- 4) Sauf 4x4.
- 5) Lame livrée avec 1 silent-bloc. Réutiliser les silent-blocs de l'ancienne lame.
- 6) Pour véhicules équipés de silent-blocs ovales ou ronds.
- 7) Remplacement de la 2<sup>e</sup> lame pour 622008.
- 8) Sauf châssis cabine.
- 9) Sauf pour T5B, modèles 107, 123, 145.
- 10) Contrôler le bon état des sièges de ressorts supérieurs et inférieurs sur le véhicule afin d'éviter tout dommage ou risque de casse du ressort.

D	Diesel
TD	Turbo Diesel
SWB	Chassis court
MWB	Chassis moyen
LWB	Chassis long
FWD	Traction
RWD	Propulsion
2WD	2 roues motrices
4WD	4x4

**PL**

- 1) W celu zamontowania właściwego produktu prosimy koniecznie o porównanie jego wymiarów i konstrukcji ze sprężyną oryginalną.
- 2) Sprężynę dostarczamy tylko z jedną zamontowaną tuleją. Prosimy o użycie gumowej nakładki ze starej sprężyny w celu ponownego jej zamontowania.
- 3) Sprężynę dostarczamy bez tuleji.
- 4) Nie pasuje do pojazdów z napędem na cztery koła.
- 5) Sprężynę dostarczamy tylko z jedną zamontowaną tuleją. Prosimy o użycie gumowej nakładki ze starej sprężyny w celu ponownego jej zamontowania.
- 6) Pasuje do pojazdów z owalną lub okrągłą gumową tuleją.
- 7) Zastępuje drugie pióro sprężyny 622008.
- 8) Nie pasuje do pojazdów z numerem podwozia...
- 9) Nie pasuje do T5B, modele 107, 123, 145.
- 10) Proszę sprawdzić gniazdo górnej i dolnej sprężyny czy występuje jakiegokolwiek uszkodzenie, w innym razie może nastąpić przedwczesne uszkodzenie sprężyny.

D	Diesel
TD	Turbo Diesel
SWB	Wąski rozstaw koł
MWB	Średni rozstaw koł
LWB	Szeroki rozstaw koł
FWD	Napęd na przednie koła
RWD	Napęd na tylne koła
2WD	Napęd na dwa koła
4WD	Napęd na wszystkie koła

**RU**

- 1) При подборе рессоры убедитесь, что ее тип и размер соответствуют параметрам оригинальной рессоры.
- 2) Рессора укомплектована только одной втулкой.
- 3) Рессора не укомплектована втулками.
- 4) Кроме полноприводных автомобилей.
- 5) Рессора укомплектована только одной втулкой. При установке необходимо извлечь недостающую втулку из старой рессоры и установить ее на новую.
- 6) Подходит для установки на транспортные средства, как со втулками овальной формы, так и круглой.
- 7) Заменяет второй лист рессоры 622008.
- 8) Не подходит для малогабаритных грузовиков с кабиной на шасси без кузова.
- 9) Не подходит для T5B в модификациях 107, 123, 145.
- 10) Пожалуйста, проверьте верхние и нижние точки крепления рессор на износ и повреждения, иначе может произойти преждевременная поломка рессор.

*D* Дизель  
*TD* Турбодизель  
*SWB* Укороченная колесная база  
*MWB* Средняя колесная база  
*LWB* Удлиненная колесная база  
*FWD* Передний привод  
*RWD* Задний привод  
*2WD* Привод на два колеса  
*4WD* Привод на четыре колеса

Kilen	OE	Build	Width	Length L1	Length L2	Info	Kilen	OE	Build	Width	Length L1	Length L2	Info
518000		3	60	515	640		622026	YC155560HD	2	60	698	682	
518001	4811087630	2	60	520	650		622027	YC155560HF	2	60	698	682	
522000	86VB5310CB	1	60	520	680		622028		3+2	60	530	670	
522001	76VB5310KA	1	60	535	670		622029		1	60	610	690	
538001	9013200601	1	110	650	650		622030		3+2	60	530	670	New 2007
538002	9033200001	2	110	650	650		622031	95VB5560NB	2+1	60	680	695	New 2007
538003	9043200401	2	100	650	650		622032	YC155560RH	2+1	60	695	675	New 2007
538004	9023200401	1	110	650	650	New 2007	622033	YC155560XJ	2+1	60	700	680	New 2007
542000	54010G9604	4	60	550	550		622034	YC155560VJ	2+1	60	700	680	New 2007
542001		2	60	640	600		622035	1C155560PE	1	60	695	675	New 2007
542002	54010G9805	3	60	650	600		622036	YC155560NJ	2	60	694	674	New 2007
562000	4111083001	3	50	465	465		626000		3+1	70	520	680	
564000	4812035100	4	60	580	580		627000	944040990	3+1	60	550	650	
564001	4811035170	4	60	580	580		627001	944386450	3+1	60	550	650	
564002	4812035120	5	60	580	580		627002	91122032	3+1	60	550	650	
564004	4811060161	6	70	555	555		627006	97061938	3+1	60	555	650	
564007		6	70	555	600		627007	97061933	3+1	60	550	650	
564008		7	70	500	600		630001	52000545	4	63	584	730	
564009		7	70	500	605		630002		5	63.5	584	727	New 2007
564011		6	70	590	560		636000	SH0528L10A	3+2	60	550	650	
564012	4811035230	5	60	580	580		636001	VB7128101A	5+2	60	530	670	
566000		1	110	650	650	New 2007	636004		5+2	60	530	670	
566001	2D0411101B	2	110	650	650	New 2007	636006		3+2	60	530	670	New 2007
566002	2D0411101C	2	100	650	650	New 2007	636007		3+2	60	530	670	New 2007
566003	J4812035120	5	60	580	580	New 2007	638000	6023203106	3+1	60	740	803	
609001		3	63	750	680		638001	6013202106	2+1	60	740	810	
615012		7+1	57	660	710		638004	9033200606	1+1	70	740	753	
615015		3+1	76	650	740		638005	9043200806	1	70	740	753	
616000	4478130	2+2	63	650	650		638007	9043200706	2+1	70	740	753	
616001	5102A8	1	80	715	715		638011	9013201606	1	70	740	750	New 2007
616001	5102C0	1	80	715	715		638012	9033200806	1	70	740	750	New 2007
616001	5102C1	1	80	715	715		638013	9033200506	1	70	740	753	New 2007
616004		2	80	715	715		638014	9043200506	2+1	70	740	753	New 2007
618000	4821087628	3+1	60	550	620		638015	9023201106	1	70	740	750	New 2007
618001	4821087632	4+1	60	550	620		640000	MB339051	3+1	70	520	685	
618003		4+1	60	550	620		640001	MB339052	4+1	70	520	685	
618004	4821087658	3+1	60	550	620		640002	DMX411903	5+1	70	520	685	
618005	4820087556	2+2	60	500	500		640003	MB515307	4+2	70	510	695	
618006	4821087659	1+1	60	535	600		640004	MB584027	2+1	70	520	685	
621000	4478130	2+2	63	650	650		640005		3+1	70	520	685	
621001	5102A8	1	80	715	715		640006	MR353079	4+2	70	515	685	
621001	5102C0	1	80	715	715		640007		3+2	70	515	685	New 2007
621001	5102C1	1	80	715	715		642000	55020G9802	4	60	610	825	
621004		2	80	715	715		642001	550208C800	3+1	60	505	615	
621005	46774754	1	70	595	665	New 2007	642004	5502015N20	2+2	60	565	685	
622000	74EB5560CC	4	50	490	700		642005	5502Y9502	4	60	505	635	
622001	88PB5560AD	4+1	60	470	720		642006	5502035G00	2+2	60	565	625	
622002	81EB5560AB	1	50	490	700		642007	5502015G00	2+2	60	605	605	
622003	86VB5560AB	1	60	685	685		642009		5+2	60	620	795	
622004	95VB5560AB	1	60	675	695		642010	550207C000	4+1	60	500	610	
622006	95VB5560SA	2+1	60	675	695		642011	55020S1438	3+2	70	1200		
622007	95VB5560GA	2+1	60	675	695		642012	55020VK313	2+2	60	565	635	
622008	95VB5560MA	2+1	60	675	700		642013		1	70	715	715	New 2007
622009	95VB5560RA	2+1	60	680	700		642014		3+2	60	565	625	New 2007
622010	95VB5560HA	2+1	60	675	700		644000	91142083	3+1	60	550	650	
622011	95VB5560DA	2+1	60	675	700		644001	91140061	3+1	60	555	650	
622012	86VB5560NB	2+1	60	685	685		644002	97061938	3+1	60	555	650	
622013	86VB5560FE	2+1	60	635	755		644003	97061933	3+1	60	550	650	
622014	1C155560CD	1	60	698	672		644006	90222241	1	70	630	685	
622016	91AB5560LE	1+1	60	630	670		644007		1	70	635	635	New 2007
622017	95AB5560SA	1+1	60	630	670		644008		1	70	715	715	New 2007
622019	YC155560SF	2+1	60	695	675		650000	7700745896	1	70	635	635	
622022	YC155560GL	2	60	698	682		650001		2+1	70	690	690	
622023	YC155560BF	2+1	60	695	675		650002		1	70	715	715	New 2007
622024	YC155560ZG	2+1	60	700	680		662000	4131080010	3+1	50	500	500	



Kilen	OE	Build	Width	Length L1	Length L2	Info	Kilen	OE	Build	Width	Length L1	Length L2	Info
662001	4131085120	3+1	50	500	500		665002	91142083	3+1	60	550	650	
662003	4131080020	3+1	50	500	500		665003	91140061	3+1	60	555	650	
663000	4478130	2+2	63	650	650		665004	91122032	3+1	60	550	650	
664000		3+1	60	535	670		665005	91125012	3+1	50	500	500	
664001		3+1	60	530	670		665006	90222241	1	70	630	685	
664002	4821035450	4+2	60	525	685		666000	147511151B	1+1	60	668	640	
664003	4821035670	4+3	60	520	690		666002	281511151D	2+1	60	560	655	
664004	4821060240	5+1	70	575	650		666003		5+1	60	560	655	
664005	4821027310	2+1	60	530	670		666004		3+1	60	640	720	
664006		3+2	60	530	670		666005		1	70	740	753	
664007	4821035830	3+2	60	535	670		666006	J4821035681	3+1	60	560	740	
664011		2+2	60	535	675		666007		4+1	60	560	740	
664013		4+1	60	560	740		666008	4478130	2+2	63	650	650	
664014		6	70	505	610		666009	5102A8	1	80	715	715	
664015		6	70	500	600		666009	5102C0	1	80	715	715	
664016		6+3	70	660	675		666009	5102C1	1	80	715	715	
664017		4+2	70	610	725		666014		2	80	715	715	
664018		6+2	70	600	600		666015	2D0511131AD	1	70	740	753	New 2007
664019		8	70	560	640		666016		1+1	70	740	753	New 2007
664020	4821035681	3+1	60	560	740		666017	2D0511131M	2+1	70	740	753	New 2007
664021		7	70	560	640		666018	2D0511131P	2+1	70	740	753	New 2007
664022	4821035880	4+2	60	540	755		666019	J4821035830	3+2	60	535	670	New 2007
664023		3+2	60	560	740	New 2007	666020	J4821035670	4+3	60	520	690	New 2007
664024	4821035640	5	60	530	670	New 2007	666021	291511151	1+1	60	650	710	New 2007
665000	97061938	3+1	60	555	650		666022	J4821035640	5	60	530	670	New 2007
665001	97061933	3+1	60	550	650		667000		4+1	60	500	610	

	Width	Height	Thread Diameter	Thread length	Form	Part Number
	B	L	G	GL		
	63	200	12	130	1	77800
	64	103	14	65	1	77801
	64	125	14	90	1	77802
	65	200	14	140	1	77803
	73	265	14	175	1	77804
	80	96	14	70	1	77805
	68	150	12	64	3	77806
	78	150	14	80	3	77807
	62	150	12	90	5	77808
	65	160	10	100	7	77809
	64	165	12	75	7	77810
	65	200	12	130	7	77811
	73	135	12	35	7	77812
	73	180	12	100	7	77813
	80	190	12	90	7	77814
	75	190	14	110	7	77815
	78	200	14	110	7	77816
	78	240	14	150	7	77817
	83	240	14	150	7	77818
	88	265	14	175	7	77819
	61	135	12	84	8	77820
	70	185	12	63	8	77821
	58	180	14	80	8	77822

**GB**

Our range of U-Bolts has been designed to cover the majority of applications, they are supplied complete with nuts. This range is of a universal style and suitable for standard or heavy duty leaf spring applications. Many are longer than they need to be, so they should be cut to the correct length for the application during installation. U-bolts should be re-checked for tightness a couple of weeks after fitting. Incorrect tightening of u-bolts can cause premature failure of the leaf spring. We recommend that you follow a recognised repair manual to apply the correct torque.

**SE**

Vårt sortiment av fjäderkrampor täcker de flesta av våra bladfjäderapplikationer och de levereras alltid komplett med muttrar. För att passa både våra standard och "Heavy Duty" bladfjädrar är gängan på kramporna i vissa fall längre än original och kan därför behöva att kapas till rätt längd. Fjäderkramporna ska alltid kontrolleras och efterdras ett par veckor efter montering. Otillräckligt åtdragna fjäderkrampor kan orsaka förslitningsskador på bladfjädrarna samtidigt som det är en trafikfara. Vi rekommenderar att alltid följa reparationshandbokens åtdragningsmoment.

**FI**

U-pulttivalikoimamme kattaa suurimman osan lehtijousisovelluksista ja ne toimitetaan aina täydellisinä muttereineen. Jotta ne sopisivat sekä vakio- että vahvistettuihin malleihin on U-pulttien kierre vakiomallin vastaavia pidempi, jolloin ne tarvittaessa pitää lyhentää asennuksen yhteydessä. U-pultit pitää aina tarkistaa ja jälkikiristää muutama viikko asennuksen jälkeen. Väärin kiristetyt U-pultit voivat aiheuttaa ennenaikaisen vaurion lehtijousiin. Suosittelemme kyseisen ajoneuvon korjausoppaan antamien kiristysmomenttien seuraamista.

**DE**

Unser Programm der U-Schraubbolzen ist entworfen worden, um eine Mehrheit an Anwendungen zu umfassen und wird komplett mit Nüssen geliefert. Dieses Programm ist universell verwendbar für Standard- oder verstärkte Blattfederanwendungen. Viele sind länger, als sie sein müssen; sie sollten beim Einbau passend abgeschnitten werden, um die korrekte Länge für die Anwendung zu erhalten. Ca. 2 Wochen nach Einbau sollten die U-Schraubbolzen auf Festigkeit geprüft werden. Falsches Festziehen von U-Schraubbolzen kann den vorzeitigen Ausfall von Blattfedern verursachen. Wir empfehlen, dass Sie einem anerkannten Instandsetzungshandbuch folgen, um die korrekte Drehkraft anzuwenden.

**FR**

Notre gamme de brides a été conçue pour couvrir la majorité des applications. Elles sont livrées complètes avec les écrous. Cette gamme est de conception universelle et utilisable pour des utilisations standard ou extrêmes. Plusieurs sont livrées en longueur standard et devront être recoupées au montage. Le serrage des brides devra être contrôlé après deux semaines d'utilisation. Un serrage inadapté des brides peut causer des dommages allant jusqu'à la rupture des lames. Il est indispensable de se renseigner sur la valeur de serrage préconisée.

**PL**

Nasze cybanty pokrywają większość zastosowań i są dostarczane w komplecie z nakrętkami. Mają one zastosowanie uniwersalne i pasują do resorów standardowych lub stosowanych w samochodach ciężarowych. Większość z nich jest dłuższa po to, aby można je było odpowiednio dopasować do pojazdu przez docięcie. Cybanty należy sprawdzić ponownie pod kątem dokręcenia po kilku tygodniach od montażu. Niewłaściwe dokręcenie śrub może przyczynić się w przyszłości do uszkodzenia resoru. Zalecamy zapoznanie się z instrukcją w celu zastosowania odpowiedniego momentu dokręcenia.

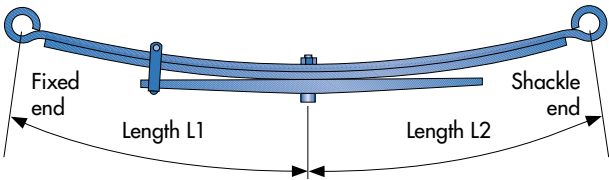
**RU**

Наш ассортимент стремянок крепления рессоры (U-Bolts) был специально разработан для максимального охвата всех областей применения и поставляется в комплекте с гайками. Этот ассортимент универсален, он подходит для рессор как стандартных, так и тяжелых условий эксплуатации. Многие стремянки длиннее, чем необходимо, поэтому во время установки их следует подрезать на нужную вам длину. Стремянки крепления рессоры рекомендуется еще раз проверить на плотность посадки через две недели после установки. Неправильное крепление рессоры может вызвать ее преждевременную поломку. Мы рекомендуем вам воспользоваться руководством по ремонту для выбора правильного момента затяжки.



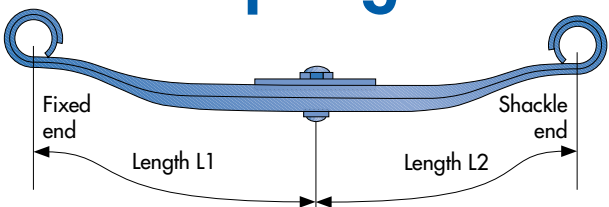


# Multi-Leaf Spring



- The multi-leaf, leaf spring is more commonly used on: 4x4 vehicle's and passenger cars
- The build of the leaf spring refers to the number of leaves used in the spring
- Occasionally some multi-leaf, leaf springs are produced with a helper (auxiliary) spring, the function of this helper spring is, to stop the spring from becoming inverted, during load.
- Where an application is listed as having a build shown as 3+1, the +1 refers to the number of helper (auxiliary) springs.

# Parabolic Leaf Spring



- Now the preferred design of spring by vehicle manufacturers.
- Parabolic leaf springs are made from spring material specially rolled out to form a taper.
- The parabolic leaf spring is usually made up of one single leaf. Although additional leaves may be used.
- The parabolic design means a spring can be made to perform the same tasks of a multi-leaf spring, but with a fraction of the weight.

# Spring designs

Open the flap





Distributor: